

XINJE



## Intelligent warehousing system solution

Efficient and flexible    Reliable and stable



XINJE Wechat

XINJE

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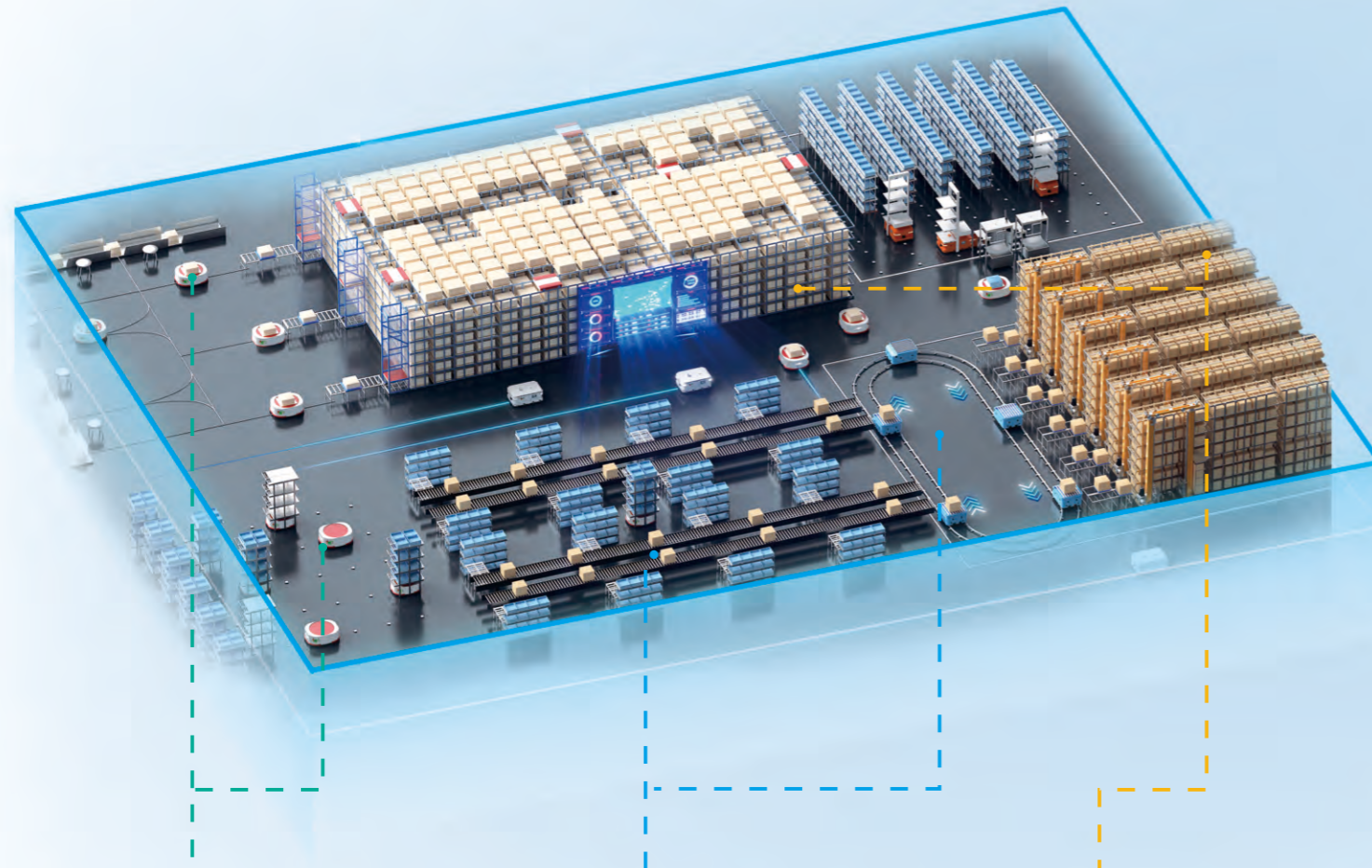
Automation Trust Partner

# Overview

## SUMMARY

With the popularization of information big data applications, traditional warehousing and logistics operations are no longer able to meet the rapidly growing business needs. It is necessary to accelerate the automation and intelligent construction of warehousing and logistics. Introducing intelligent warehousing can efficiently connect production and logistics, improving the production efficiency of enterprises.

For different links, XINJE takes solving industry pain points as the starting point. After extensive on-site testing, it has accumulated rich on-site debugging experience and developed different solutions, which can achieve rapid landing and long-term stable operation of the system.



### AGV handling section

#### Magnetic stripe navigation AGV solution

Simple path, stable operation, and convenient construction

#### QR code navigation AGV solution

Flexible path, precise positioning, stable and efficient construction

### Transmission part

#### RGV solution

Solve the transportation of goods in multi-station, high-frequency production lines

#### Conveyor line solution

Solve the transportation of goods after leaving the warehouse

### Stereoscopic storage part

#### Bidirectional and four-way shuttle solutions

Efficient operation method to improve the efficiency of goods storage and space utilization

#### Elevator solution

Solve the automatic and precise layer changing and transportation of materials in multi-layer warehouses

#### Stacker solution

High flexibility, improving work efficiency and warehouse utilization

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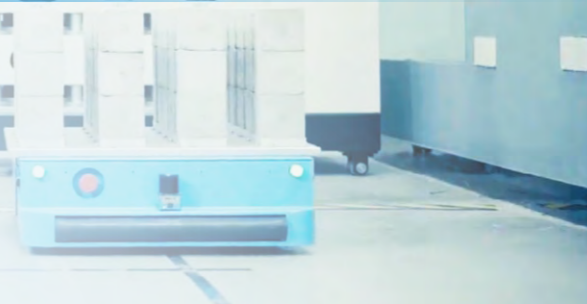
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# Magnetic stripe navigation differential AGV

Magnetic stripe navigation differential AGV is mainly designed for handling goods with a load of less than 1 ton. It can automatically dock goods through a lifting or roller transfer mechanism. It has the characteristics of fixed task paths, high walking accuracy, and stable operation, greatly improving work efficiency in applications. It has a wide range of applications in production line handling in automobiles, 3C, and manufacturing.



## Solution

The control system collects signals from magnetic navigation sensors, RFID sensors, laser obstacle avoidance, safety contacts, etc., and walks according to the set task path trajectory. The differential control of the driving wheel is achieved through the data of the magnetic conductivity sensor, achieving control such as deviation correction and steering, ensuring that the AGV can stably walk along the magnetic strip. When the RFID sensor detects the function label card arranged on the AGV's walking path, the AGV begins to perform functions such as turning off, rotating in place, and stop, achieving navigation control, functional control, and safety protection of the AGV.

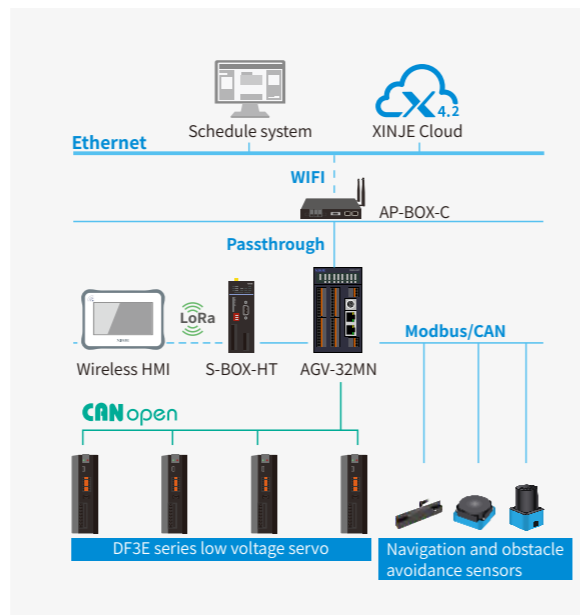
## Advantages

- ▶ Standardized vehicle control procedures to ensure rapid project implementation.
- ▶ Equipped with standardized motion control interface, supporting logic layer secondary development.
- ▶ Support single differential and double differential motion model.
- ▶ Integrated with various transplanting mechanism controls such as rollers and jacks, providing a wide range of functional options.
- ▶ Support visual path editing, standalone autonomous path planning, and online system scheduling.
- ▶ Wireless HMI communication, visual parameters, and convenient modification.
- ▶ Provide customized services to meet customer needs.

## Technical parameters

Item	Parameter	Item	Parameter
Navigation method	Magnetic stripe navigation	Running speed	0-60m/min
Control mode	Differential control	Load capacity	0-1000Kg
Running direction	Bidirectional walking	Stop method	Slow stop, emergency stop
Walking function	Forward, backward and rotate in place	Protection method	Laser obstacle avoidance and safety contact
Positioning accuracy	±10mm	Protection range	3 meters adjustable
Walking accuracy	±10mm	Drive unit	Single drive unit, dual drive unit

## System topology



## Field application



# Magnetic stripe navigation wheel AGV

Magnetic stripe navigation wheel AGV is mainly used for handling goods with a load of more than 1 ton. The use of a wheel structure allows for more flexible multi-directional movement. Through lifting and cooperation with the platform, it improves handling efficiency, reduces labor and time costs, and improves factory production automation.



## Solution

The control system adopts a servo motor (drive+rotation) for driving control. The steering angle of the servo motor's rotating shaft is controlled through the data detected by the magnetic conductivity sensor, and the calculated driving shaft speed is used to achieve deviation correction and steering during the movement process, ensuring that the AGV can stably walk along the set task path. When the RFID sensor detects the function label card arranged on the AGV's walking path, the AGV begins to perform functions such as fork selection, in-place rotation, and stop, achieving navigation control, functional control, and safety protection of the AGV.

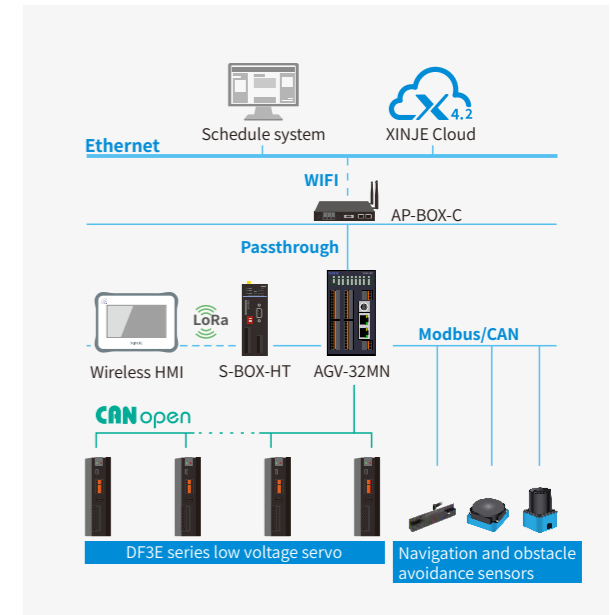
## Advantages

- ▶ Standardized vehicle control procedures for rapid project implementation.
- ▶ Equipped with standardized motion control interface, supporting logic layer for secondary development.
- ▶ Equipped with motion control algorithms for various vehicle models (single steering wheel, double steering wheel, four steering wheel, etc.) to meet different on-site needs of customers.
- ▶ Support visual path editing, standalone autonomous path planning, and online system scheduling.
- ▶ Wireless HMI communication, visual parameters, and convenient modification.
- ▶ Provide customized services to meet customer needs.

## Technical parameters

Item	Parameter	Item	Parameter
Navigation method	Magnetic stripe navigation	Running speed	0-40m/min
Control mode	Wheel control	Load capacity	0-4000Kg
Running direction	Bidirectional walking	Stop method	Slow stop, emergency stop
Walking function	Forward, backward rotate in place, translation	Protection method	Laser obstacle avoidance and safety contact
Positioning accuracy	±10mm	Protection range	3 meters adjustable
Walking accuracy	±10mm	Chassis model	Single wheel, double wheel, four wheel

## System topology



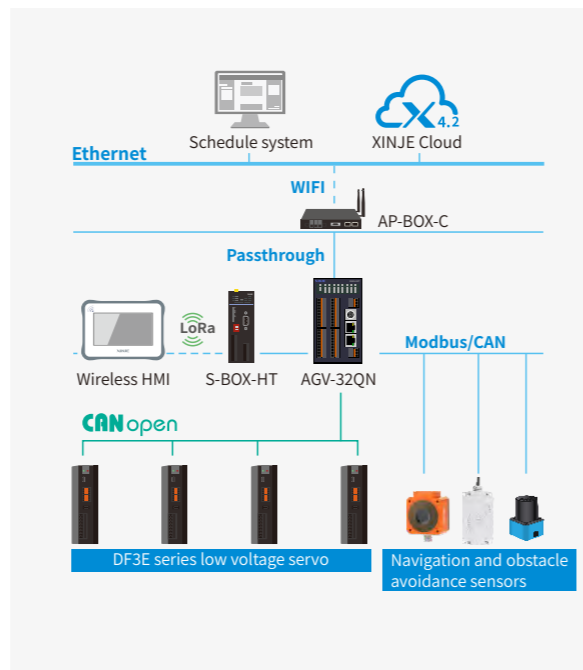
## Field application



# QR code navigation AGV

The QR code navigation AGV is mainly designed for the handling of light load goods, mainly using rotating, lifting, and multi-layer material box models. Its flexible operation path, high positioning accuracy, and fast operation speed are widely used in online edge warehouses, production line workstations, and material box to person application scenarios.

## System topology



## Solution

The control system adopts a dual wheel differential method for driving control. It collects signals such as laser obstacle avoidance and safety contact, takes photos of the QR code laid on the site by the camera, and processes and calculates real-time data transmission from the inertial navigation sensor. The discrete QR code is formed into a continuous path to achieve deviation correction control and ensure that the AGV can walk stably in the site. And controlling AGV can achieve functions such as forward, backward, in place rotation, and stop, meeting the navigation control, functional control, and safety protection requirements in practical use.

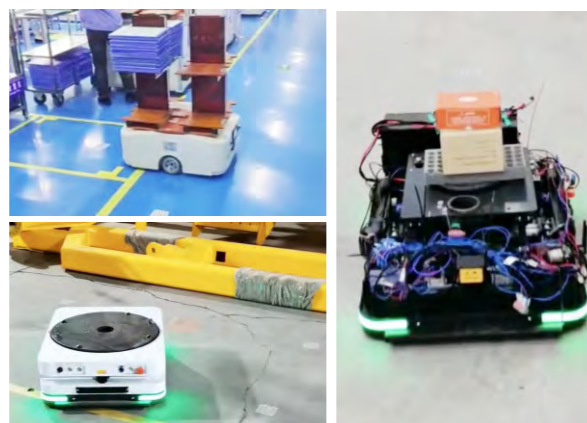
## Advantages

- ▶ Standardized vehicle control procedures to ensure rapid project implementation.
- ▶ Equipped with standardized motion control interface, supporting logic layer secondary development at the logic layer.
- ▶ Integrating algorithm processing with Haikang and Dahua cameras, with strong versatility.
- ▶ Integrated with various transplanting mechanism controls such as roller and lifting (following), providing a rich selection of functions.
- ▶ Support standalone autonomous path planning and online system scheduling.
- ▶ Wireless HMI communication, visual parameters, and convenient modification.
- ▶ Provide customized services to meet customer needs.

## Technical parameters

Item	Parameter	Item	Parameter
Navigation method	QR code+inertial navigation	Running speed	0-2.2m/s
Control mode	Differential control	Load capacity	0-500Kg
Running direction	Bidirectional walking	Transfer method	Jacking+rotation, drum
Walking function	Forward, backward and rotate in place	Rotation method	Follow
Positioning accuracy	±5mm	Stop method	Slow stop, emergency stop
Walking accuracy	±10mm	Protection method	Laser obstacle avoidance and safety contact
		Protection range	3 meters adjustable

## Field application



# AGV scheduling system

The AGV scheduling system is a system that can simultaneously implement central supervision, control, and scheduling for multiple AGVs. It is mainly used in application scenarios with a large number of AGVs, multiple operating routes, and frequent and complex transportation. It can be used in conjunction with the material ordering system to make material transportation more humane, automated, and unmanned.

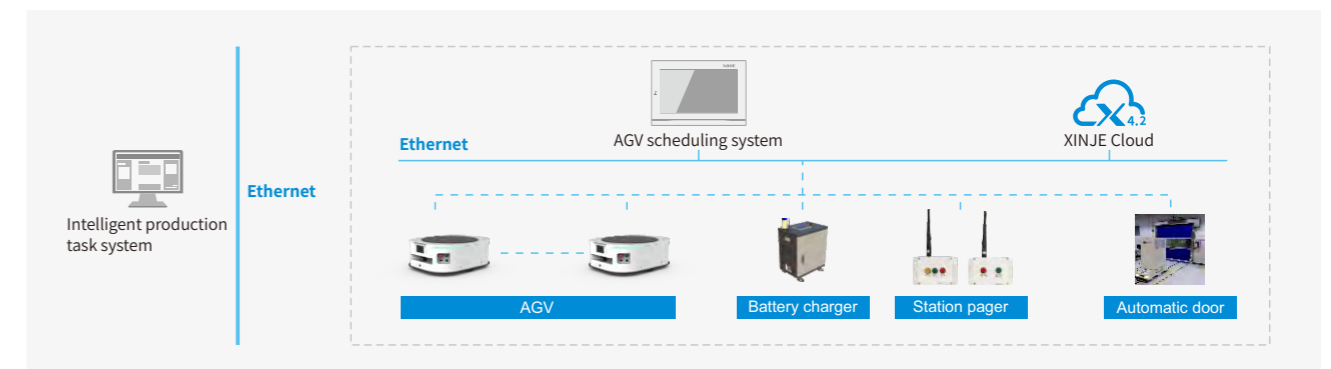
## Solution

The system is mainly designed to deploy the system as a master station and slave stations such as AGVs, chargers, and station pagers to the same local area network when multiple AGVs are running in the same application scenario. Based on task data, vehicles are automatically assigned, and path planning, traffic control, command issuance, automatic charging, and other functions are performed on multiple AGVs. At the same time, real-time monitoring of vehicle status information, alarm information, current position, etc. is also required to meet the requirements of multiple operating routes, frequent and complex transportation application scenarios.

## Advantages

- ▶ Data interaction: the main control screen and the vehicle transmit data through wireless network, with low delay and stable transmission.
- ▶ Real time monitoring: display vehicle status information, alarm information, current position, etc.
- ▶ Intelligent charging: monitoring the AGV battery status and automatically charging to ensure battery life.
- ▶ Intelligent allocation: automatically generate tasks based on agreed data and assign vehicles to execute tasks.
- ▶ Path planning: planning the optimal path for AGV operation and automatic adjustment.
- ▶ Intelligent control: real time traffic control of vehicles to avoid traffic congestion.

## System topology



## Field application



# Shuttle car

The shuttle car (RGV) is a kind of material handling trolley running on a fixed track, which is mainly used for picking up, transporting, placing and other work between multiple shelves in the stereoscopic warehouse. At the same time, it can be used with elevators or stackers to carry out the handling work between different layers of shelves.

## Solution

Using an ultra-thin controller and a CANopen bus with a low-voltage servo drive system to achieve motion control, the task path is analyzed and received by the upper computer system. At the same time, by collecting and processing data from sensors, scanning cameras, and other devices on the device, functions such as inventory and pickup in the three-dimensional warehouse can be achieved, ensuring stable and efficient operation, and improving on-site storage efficiency.

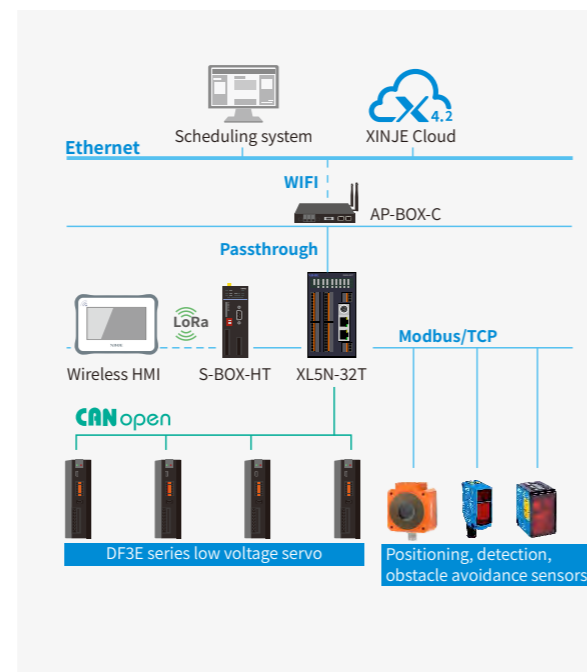
## Advantages

- ▶ Equipped with customized high inertia motors, flexible high-speed start and stop, improving operational efficiency and reducing frequent start and stop losses.
- ▶ There are three control schemes: pulse control, analog control, and CANopen.
- ▶ Equipped with low-temperature low-voltage servo for cold storage scenarios, meeting the needs of multiple scenarios.
- ▶ Adopting wireless HMI scheme for single machine scheduling and fault handling of long-distance wireless shuttle vehicle operation.
- ▶ Four directions driving, able to quickly change direction in place, suitable for various complex scenarios.
- ▶ Using a scanning camera for processing, compensating for the position impact caused by slipping, and achieving high positioning accuracy.

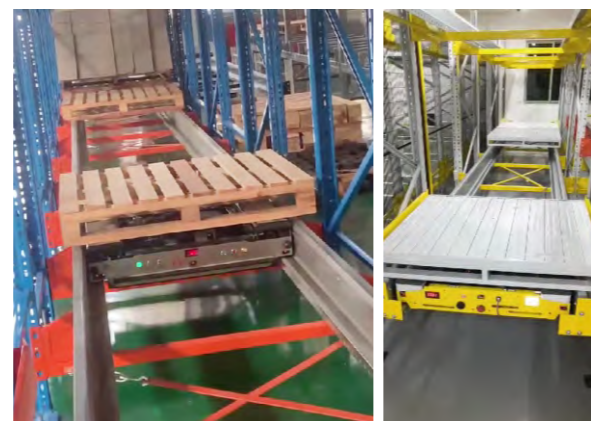
## Technical parameters

Item	Parameter	Item	Parameter
Running speed	0-1.5m/s	Transfer method	Jacking
Load capacity	1500kg	Operating environment	-20°-50°
Running direction	Two or four directions	Charging method	Automatic charging
Operation mode	Manual/scheduling	Mode function 1	Pickup/Inventory
Positioning method	Sensor/QR code	Mode function 2	Inventory of goods
Positioning accuracy	±2mm	Mode function 3	A/B side operation

## System topology



## Field application



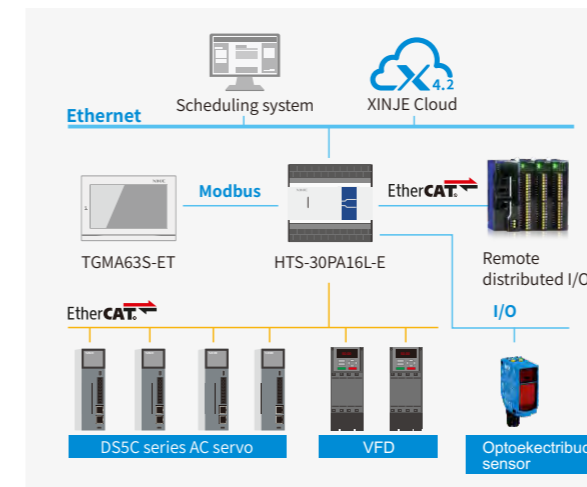
# Elevator

The elevator is an important part of the three-dimensional warehouse, assisting shuttle cars or other equipment to reach the corresponding floor through commands from the upper computer, achieving efficient operation of the warehouse. Ensure the stability and precise positioning of the hoist platform during movement.

## Solution

By receiving task instructions from the upper computer, the four axes are controlled through the EtherCAT motion bus between the XDH series PLC and the servo driver. The four axes are synchronously bound to ensure the synchronization and high positioning accuracy of the four axes, and accurately dock with the four-way shuttle. Simultaneously achieve coordinated control of chain machines, roller machines, and transplanting machines.

## System topology



## Technical parameters

Item	Parameter	Item	Parameter
Rated power	3.4KW	Maximum synchronous speed	3000rpm
Supply voltage	380V	Rotor inertia	36.26 10 <sup>4</sup> kg.m <sup>2</sup>
Rated torque	17N·m	Encoder type	Magnetism
Maximum torque	42.5N·m	Encoder accuracy	131072
Rated current	10A	Motor protection IP level	Ip65
Maximum current	25A	Cooling method	Natural cooling
Rated synchronous speed	2000rpm		

## Advantages

- ▶ The load capacity is 1.8 tons to 2.2 tons, and the operating speed is 600mm/s, which increases the bearing capacity by 10% compared to other brands of motors.
- ▶ PLC and servo adopt EtherCAT bus control scheme, with strong anti-interference ability and simple wiring.
- ▶ High performance PLC, bus synchronization cycle of 16 axes/1ms, ensuring high synchronization of the four axes motor operation, and ensuring that the position error of the four axes is within 0.5 revolutions after an alarm occurs.
- ▶ Standardized control procedures can achieve precise control of 20 layers according to customer needs.
- ▶ Equipped with one click leveling function for four axes in case of special situations, it can quickly handle abnormal situations and ensure efficient operation.
- ▶ Equipped with low-temperature AC servo for cold storage scenarios, meeting practical applications in multiple scenarios.

## Field application



# Stacker

The stacker crane is an important lifting and transportation equipment in a three-dimensional warehouse. Its main function is to run back and forth through the channels of the warehouse, storing goods located at the entrance of the alley into the shelves, or taking out goods from the shelves and transporting them to the entrance of the alley. The stacker crane is driven by a walking motor to move horizontally on the ground guide rail, and the lifting motor is driven by a steel wire rope to move the cargo platform vertically up and down, the telescopic movement is carried out by the forks on the cargo platform.



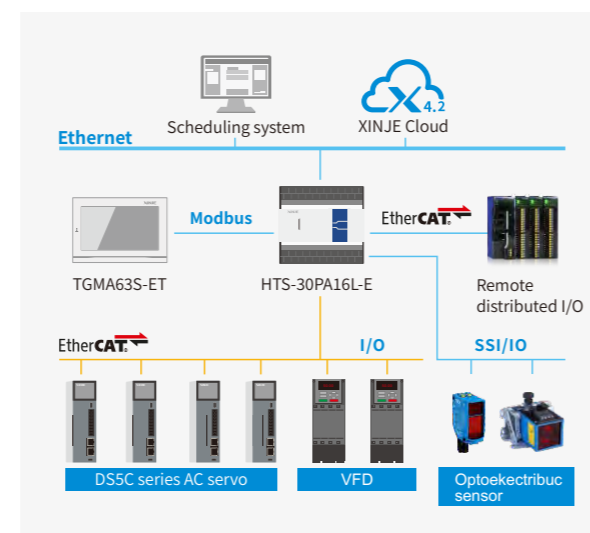
## Solution

The XDH controller, frequency converter, and servo driver are used to control the stretching and retraction of the walking, lifting, and forks through the EtherCAT motion control bus. The laser ranging sensors for walking and lifting are connected to the controller through SSI interface or EtherCAT communication, achieving dual closed-loop control of the position. The optimized speed control method is adopted to reduce the impact of the stacker crane during deceleration and shutdown, greatly reducing the buffering distance for starting and stopping the stacker, and improving the operational efficiency of the stacker.

## Advantages

- ▶ Adopting EtherCAT control bus scheme, the bus synchronization cycle is 16 axes/1ms, ensuring control stability and high positioning accuracy.
- ▶ The plan adopts an S-shaped acceleration and deceleration curve to ensure flexible start stop during high-speed start and stop processes.
- ▶ Implement double closed-loop control with laser ranging SSI interface or EtherCAT interface for walking and lifting control, ensuring positioning accuracy after wheel slipping.
- ▶ Equipped with multi-layer security protection and alarm mechanisms to ensure the safety of equipment during operation.

## System topology

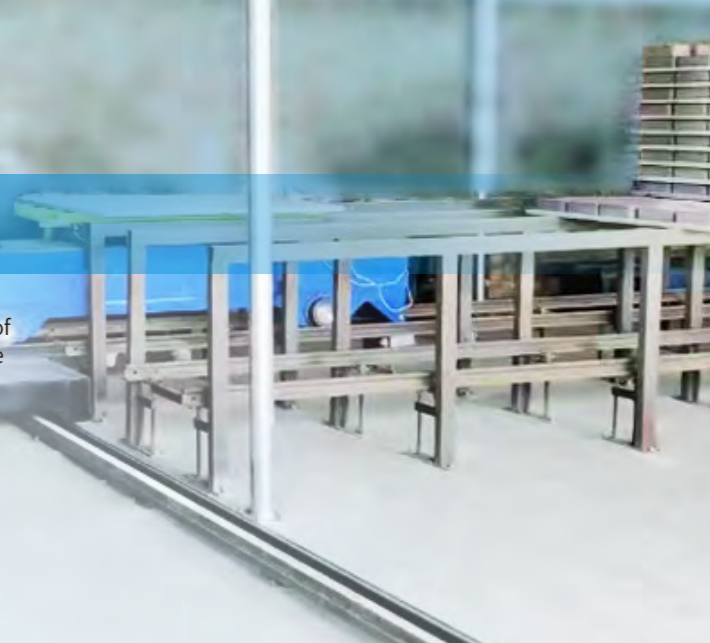


## Field application



# RGV

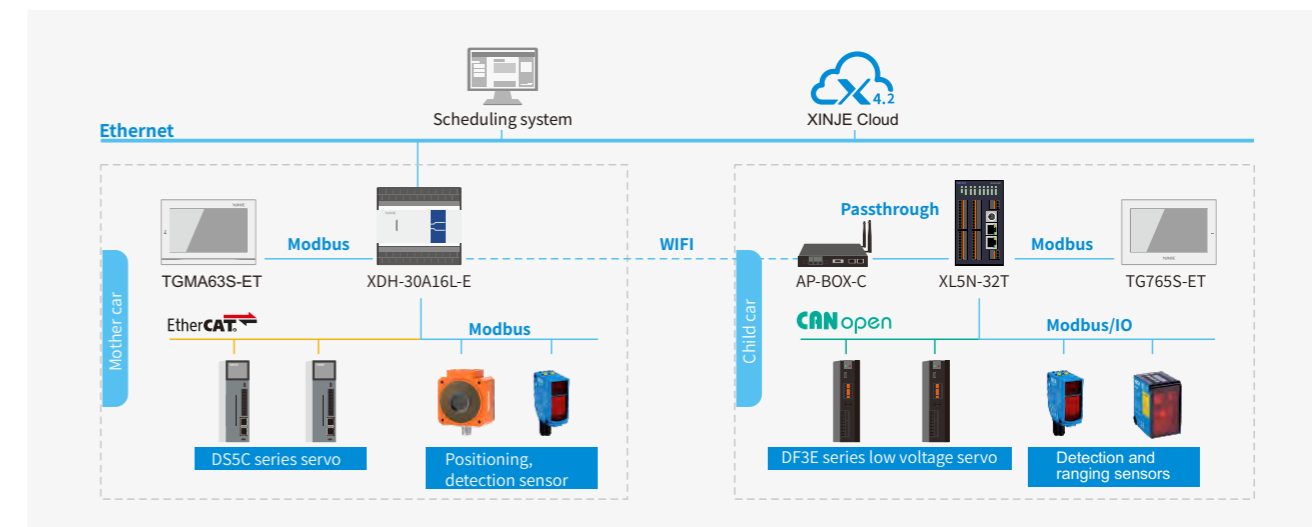
The main application scenario of the RGV is in the storage of dense goods, mainly composed of bidirectional sub shuttle car and mother shuttle car, which achieve the storage and retrieval of goods in dense storage locations and improve work efficiency.



## Solution

Using XL5N series PLC, combined with AC servo and low-voltage servo for EtherCAT and CANopen bus control, receiving tasks from the upper computer system, using a mother car with multiple child cars to carry from the warehouse to the production line, including inventory, picking up, handling and other functions. The mother car and child car use WIFI or 433 frequency band to achieve wireless communication, ensuring stable operation.

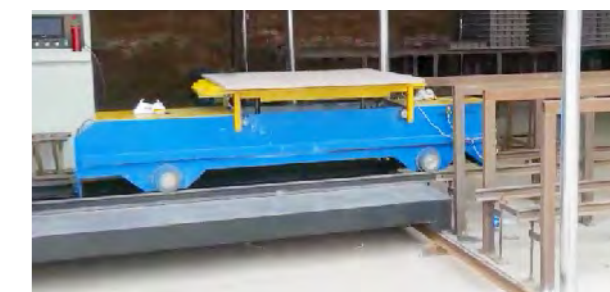
## System topology



## Advantages

- ▶ Wireless communication between the mother vehicle and the child vehicle is achieved through WIFI local area network or 433 frequency, ensuring safe and reliable communication.
- ▶ One mother vehicle supports multiple child vehicles for conversion and transportation, and can perform task allocation and control waiting.
- ▶ Adopting EtherCAT and CANopen motion bus to ensure control stability and high positioning accuracy.
- ▶ Support the expansion of warehouse positions, which can be flexibly and conveniently set according to actual situations.

## Field application



## Product introduction

PRODUCT INTRODUCTION

# XL5N-32T

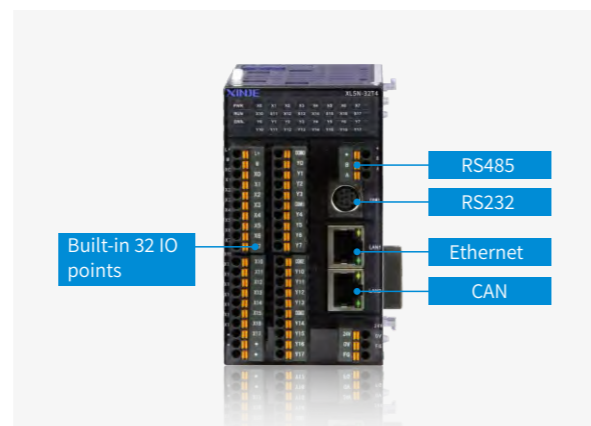
- High performance, up to 1Mbps communication rate
- Multiple communication nodes, simple CAN node structure
- Short frame structure, good real-time performance, and extremely low probability of interference
- Stable, reliable, and powerful error detection mechanism
- One click scanning of slave devices makes it easy to get started

Ethernet  
CANopen



## Rich hardware interfaces

- ▶ DC24V power supply
- ▶ 16X (NPN input), 16Y (transistor)
- ▶ Supports 3-channel single-phase (up to 80KHz) or AB phase (up to 50KHz) high-speed counting
- ▶ Supports 2-channel 100KHz high-speed pulse output
- ▶ The main body is equipped with 1 RS232 port, 1 RS485 port, and 2 RJ45 ports (ENET: Ethernet communication, CAN: CAN communication)
- ▶ Supports the connection of 16 XL series right expansion modules and 1 left expansion ED module
- ▶ Supports Ethernet communication and CAN bus communication
- ▶ Supports 32 slave nodes



## Two independent CAN communication channels

Supports CANopen communication protocol, as well as free format communication (CANbus) for CAN2.0A and CAN2.0B protocols. CAN communication can be achieved without the need to connect to the external CANopen communication module, saving data communication interaction time with the external expansion module and greatly improving communication efficiency.

Rj45 pins	Definition	Rj45 pins	Definition
1	CAN1_H	5	CAN2_L
2	CAN1_L	6	GND2
3	GND1	7	-
4	CAN2_H	8	-

## Simple wiring and easy maintenance

The XL5N-32T can be used as both the master and slave stations of the CANopen network. It adopts a linear topology structure and can cascade a variety of communication devices.

Item	Specification
Transmission mode	CAN
Protocol standards	CAN 2.0A,CAN 2.0B,CANopen
Electrical isolation	500VDC
Transmission cable	Two communication cables, one shielding wire, and one grounding wire
Information type	PDO,SDO,SYNC,Emergency,NMT
Serial transmission speed	10Kbps~1Mbps
Communication distance	10m~100m (the higher the communication rate, the shorter the distance)

## Standard CANopen master station configuration



# Low voltage servo system

The low-voltage servo drive system is mainly used on mobile robot platforms. As it is the core component of AGV/RGV cars, its performance is crucial for the walking control of AGV.

The motion axis of the XINJE low-voltage servo system adopts a low-voltage servo motor, and the motor power can be selected from 100W-1.5KW according to the size of the load, achieving fast response, high stability, and high-precision control throughout the entire motion control process. Through the collaborative movement between motors, walking and turning are achieved, providing a solid and reliable solution for achieving intelligent AGV industry automation control.



## DF3 series servo drive

### New appearance

New appearance design with rich interfaces, compact size and lightweight body, meeting the equipment installation requirements of the AGV industry.



### Powerful function

Support multiple control modes, built-in 24V brake output, alarm synchronous braking, and other functions to meet customer usage requirements.

- Position control
- Speed control
- Torque control
- CANopen bus control

### Various communication modes

Support multiple communication protocols such as EtherCAT, CANopen, MODBUS, etc. to meet different communication function requirements of users.



### Convenient debugging

Gain adjustment only requires three steps, greatly reducing equipment debugging time and improving on-site debugging efficiency.



## Motor technical parameters

Voltage level	DC48V			
	5H-60	3S-60	3S-80	3S-130
Motor model MF	CS/CM30B(Z)1	CS/CM30B(Z)1	CS/CM30B(Z)2	130CS/CM30B(Z)2
Rated power(W)	502	504	507	515
Rated current(A)	200	400	750	1500
Rated speed (prm)	6	10	19.2	40
Max speed (prm)	3000	3000	3000	3000
Rated torque (N·m)	3500	3500	3500	3500
Max torque (N·m)	0.64	1.27	2.39	4.8
Rotor inertia (10 <sup>-4</sup> ·kg·m <sup>2</sup> )	1.92	3.81	7.17	14.4
Static friction torque (N·m)	290	358.4 (374.9)	980 (1030)	15018(15275)
Bearing axial force (N)	≥0.7	≥1.3	≥2.5	≥15
Bearing radial force (N)	74	74	147	300
Inertia type	245	245	392	600
Polar logarithm	High inertia	Low inertia	Low inertia	Low inertia
Encoder bit	5	5	5	5
Encoder type	17	17	17	17
Cooling method	Magnetism	Magnetism	Magnetism	Magnetism
Insulation class	Natural cooling ClassF (155°C)			
Protection level	IP66			
Using environment	Ambient temperature: -15°C~+40°C(Not frozen) Ambient humidity: Relative humidity <90% (no condensation)			

# Handheld wireless HMI

The handheld wireless HMI (MTG765-HT) has advantages such as good intuition, strong interactivity, and strong anti-interference ability in industrial sites. It integrates wireless device communication modules, mobile power supplies, and cooperates with wireless communication modules such as S-BOX-HT to communicate wirelessly with devices such as PLCs. It can achieve wireless monitoring in various on-site environments and is suitable for situations where the distance is not too far, wiring is complex, or wiring is inconvenient.



## Advantages

- Exquisite appearance, handheld operation, more flexible
- Built-in mobile power supply, convenient charging, long battery life
- Wireless communication with PLC, fast air transmission speed (up to 115200bps), long communication distance, strong stability
- Support C language function blocks, convenient for complex data processing
- Flash disk interface for data import and export

The system interface integrates RF configuration, making operation simple and convenient



## Product performance

MTG765-HT	Chip: new generation LoRa spread spectrum communication chip
	Distance: maximum measured distance 150 meters
	Interface: supports Ethernet port device
	Multi-channel: supports up to 84 channels
	Anti-interference ability: Stronger anti-interference

S-BOX-HT	Physical connection: supports Rs232 /485/422 multiple physical connection
	Methods Distance: maximum measured distance 350 meters
	Compatibility: serial port parameters can be freely set
	Multi-channel: supports up to 84 channels
	Anti-interference ability: Stronger anti-interference

## Product specification

	MTG765-HT	Model
Screen features	Size	7.0"
	Type	16.77 million colors
	Resolution	800*480
	Brightness	Adjustable (system register PFW100)
	Touch Panel	Four wires resistive touch panel
	Service life	Above 50000 hours, environment temperature 25°C, 24 hours operation
Memory	Text settings	Chinese,English,Japanese,Russia,German,etc.
	Character size	Any font and size
	Storage	128MB
	Power	4W
	Charging parameters	5.0V-2.0A 9.0V-2.0A 12.0V-1.5A
Electrical features	Endurance (Normally open)	8 hours
	Charging time	<10hours

	MTG765-HT	Model
Environment	Operating temperature	0-45°C
	Ambient humidity	10%RH-90%RH (no condensation)
	Surrounding air	Non corrosive gas
	Protective structure	Front cover complies with Ip65
	Cooling method	Natural air cooling
	Structure	External dimensions (mm)
Interface	PLC port (built-in)	Integrated wireless communication module for built-in PLC port
	USB-A port	Flash disk port, USB2.0 specification
	USB-B port	USB download port, USB2.0 specification
	Micro-USB	Micro USB, USB charging interface
	Ethernet port	Standard RJ45

# AGV series intelligent controller

The AGV IoT industrial controller is designed specifically for AGV guided cars, with onboard WiskeyLake-U series processors. The high-speed CAN port enables rapid information interaction such as torque, resolution, and steering activity with the control unit, ensuring smooth steering action. Multiple input and output interfaces enable high-speed signal transmission, providing customers with integrated and intelligent system solutions.



## Advantages

- On board Intel WiskeyLake-U platform, multi-core and high-performance.
- Rich external interfaces, 4-channel Ethernet, 16 input/output, and multiple communication interfaces.
- Equipped with 2-channel high-speed CAN interface, supporting CAN2.0A and CAN2.0B protocols.
- Low power consumption, reduced power consumption, and strong seismic resistance.
- Equipped with UPS function and built-in supercapacitors, ensuring the safety of data and systems.
- It can be equipped with CODESYS programming platform soft PLC function.

## Product specification

Features	Parameter
CPU	Inte®Celeron®4205U/Intel®Core™i3-8145U/Intel®Core™i5-8265U
Chipset	Intel WHL-U
BIOS	AMI
Memory	DDR4 2400MHz (max 32G)
Storage	1×M.2 2280 (standard 128G), 1×EMMC optional
I/O interface	4x Intel I211-AT (10/100/1000Mbps, Ethernet)
	4x USB3.0
	1x RS-232, 3x RS-485
	IO: GPIO optocoupler isolation, 16 inputs (NPN/PNP), 16 outputs (NPN)
	4x LED(DG\ standby\SATA\WD)
Expansion	1x Reset
	2x CANBus2.0 A/B
	built-in for dongle
	2x SATA, up to 6Gb/s
	1xM.2, 2280 SSD or 3042 4G LTE communication
Display	DVI-I, resolution up to 1920×1200@60Hz
Power Supply	24V DC 4PIN Phoenix, (2PIN for Remote) ACPI management
UPS	Built-in supercapacitor (4x300F)
Power	20W (typical) ~ 60W (max)
System	Windows 10 IoT LTSC, Linux
Size	236 x 165 x 65.5mm (length × width × height)
Weight	2.0kg
Working temperature	0°C~60°C with 0.7m/s airflow
Storage temperature	-40°C ~85°C, 60°C @ 95% (no condensation)
Relative humidity	10~95%@40°C (no condensation)
Protection level	Ip30
Certifications	CE, FCC